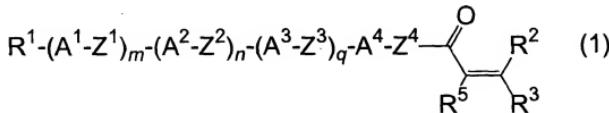


ABSTRACT OF THE DISCLOSURE

Provided is a liquid-crystalline, polymerizable vinyl ketone compound of formula (1):



- 5 Preferably, R^1 is hydrogen, halogen, $-CN$, $-CF_3$, $-CF_2H$, $-CFH_2$,
 $-OCF_3$, $-OCF_2H$, or alkyl, alkoxy, alkoxyalkyl or alkenyl having
from 1 to 10 carbon atoms; R^2 , R^3 and R^5 are hydrogen; A^1 to A^4
are independently 1,4-cyclohexylene, 1,4-cyclohexenylene or
1,4-phenylene where any hydrogen may be substituted with
10 halogen; Z^1 to Z^3 are independently a single bond, $-(CH_2)_2-$,
 $-CH=CH-$, $-CF=CF-$, $-OCF_2-$ or $-CF_2O-$; Z^4 is a single bond, $-(CH_2)_3-$
or $-(CH_2)_4-$; m , n and q are independently 0, 1 or 2. The uppermost
temperature of the liquid crystalline phase of the compound is
high, and the compound has good compatibility with other
15 compounds and has the necessary characteristics such as optical
anisotropy. Also provided are a polymer having many good
characteristics of transparency, mechanical strength,
coatability, solubility, crystallinity, shrinkage, water
permeability, water absorption, melting point, glass
20 transition point, clearing point and chemical resistance; an
optically-anisotropic material of the polymer; a liquid-
crystal display device that comprises the polymer; and a method
for producing the liquid-crystalline compound.